

PLFY-P-VLMD-E

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1. SPECIFICATIONS

R410A Data G6

Model			PLFY-P20VLMD-E	PLFY-P25VLMD-E	PLFY-P32VLMD-E	PLFY-P40VLMD-E	
Power source			1-phase 220-240V 50Hz, 1-phase 220-230V 60Hz				
Cooling capacity (Nominal)	*1	kW	2.2	2.8	3.6	4.5	
	*1	kcal / h	1,900	2,400	3,100	3,900	
	*1	Btu / h	7,500	9,600	12,300	15,400	
	*2	kcal / h	2,000	2,500	3,150	4,000	
	*4	Power input	kW	0.072 / 0.075	0.072 / 0.075	0.072 / 0.075	0.081 / 0.085
*4	Current input	A	0.36 / 0.37	0.36 / 0.37	0.36 / 0.37	0.40 / 0.42	
Heating capacity (Nominal)	*3	kW	2.5	3.2	4.0	5.0	
	*3	kcal / h	2,200	2,800	3,400	4,300	
	*3	Btu / h	8,500	10,900	13,600	17,100	
	*4	Power input	kW	0.065 / 0.069	0.065 / 0.069	0.065 / 0.069	0.074 / 0.079
	*4	Current input	A	0.30 / 0.32	0.30 / 0.32	0.30 / 0.32	0.34 / 0.37
External finish			Unit : Galvanized				
External dimension H x W x D		mm	290 x 776 x 634		290 x 776 x 634		
		in.	11-7/16 x 30-9/16 x 25		11-7/16 x 30-9/16 x 25		
Net weight		kg (lb)	23 (51)	23 (51)	24 (53)	24 (53)	
Decoration panel	Model		CMP-40VLW-C	CMP-40VLW-C	CMP-40VLW-C	CMP-40VLW-C	
	External finish		ABS, MUNSELL (6.4Y 8.9/0.4), include Service Panel : Galvanized, MUNSELL (6.4Y 8.9/0.4)				
	Dimension H x W x D	mm	20 x 1,080 x 710				
		in.	13/16 x 30-9/16 x 28				
	Net Weight		kg (lb)	6.5 (15)			
Heat exchanger			Cross fin				
FAN	Type x Quantity		Turbo fan x 1	Turbo fan x 1	Turbo fan x 1	Turbo fan x 1	
	External static press.	Pa	0	0	0	0	
		mmH ₂ O	0	0	0	0	
	Motor type		1-phase induction motor				
	Motor output		kW	0.015 (at 240V)	0.015 (at 240V)	0.015 (at 240V)	0.015 (at 240V)
	Driving mechanism		Direct-driven by motor				
	Airflow rate (Low-Mid-High)	m ³ / min	6.5 - 8.0 - 9.5	6.5 - 8.0 - 9.5	6.5 - 8.0 - 9.5	7.0 - 8.5 - 10.5	
		L / s	108 - 133 - 158	108 - 133 - 158	108 - 133 - 158	117 - 142 - 175	
		cfm	230 - 283 - 335	230 - 283 - 335	230 - 283 - 335	247 - 300 - 371	
Sound pressure level (Low-Mid-High) (measured in anechoic room)		*4	dB <A> 27 - 30 - 33 (220, 240V) 28 - 31 - 34 (230V)	dB <A> 27 - 30 - 33 (220,240V) 28 - 31 - 34 (230V)	dB <A> 27 - 30 - 33 (220,240V) 28 - 31 - 34 (230V)	dB <A> 29 - 33 - 36 (220,240V) 30 - 34 - 37 (230V)	
Insulation material			Polystyrene foam, Polyethylene foam, Urethane foam				
Air filter			PP honeycomb fabric (long life filter)				
Protection device			Fuse				
Refrigerant control device			LEV				
Connectable outdoor unit			R410A, R407C, R22 CITY MULTI				
Diameter of refrigerant pipe	Liquid (R410A) (R22, R407C)	mm (in.)	ø6.35 (ø1/4) Flare ø6.35 (ø1/4) Flare	ø6.35 (ø1/4) Flare ø6.35 (ø1/4) Flare	ø6.35 (ø1/4) Flare ø6.35 (ø1/4) Flare	ø6.35 (ø1/4) Flare ø6.35 (ø1/4) Flare	
		mm (in.)	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	
	Gas (R410A) (R22, R407C)	mm (in.)	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	ø12.7 (ø1/2) Flare ø12.7 (ø1/2) Flare	
Field drain pipe size		mm (in.)	O.D. 32mm (1-1/4)				
Drawing	External		IU-W275-920				
	Wiring		IU-W653-952				
	Refrigerant cycle		-				
Standard attachment	Document		Installation Manual, Instruction Book				
	Accessory		Drain hose I.D. 32mm (1-1/4) (flexible joint)				
Remark	Optional parts						
	Decoration panel		CMP-40VLW-C	CMP-40VLW-C	CMP-40VLW-C	CMP-40VLW-C	
	OA duct flange		PAC-KH11OF	PAC-KH11OF	PAC-KH11OF	PAC-KH11OF	
	Installation		Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.				
Note : *1 Nominal cooling conditions Indoor : 27°CDB/19°CWB (81°FDB/66°FWB) Outdoor : 35°CDB (95°FDB) Pipe length : 7.5 m (24-9/16 ft) Level difference : 0 m (0 ft) *2 Nominal cooling conditions 27°CDB/19.5°CWB (81°FDB/67°FWB) 35°CDB (95°FDB) 5 m (16-3/8 ft) 0 m (0 ft) *3 Nominal heating conditions 20°CDB (68°FDB) 7°CDB/6°CWB (45°FDB/43°FWB) 7.5 m (24-9/16 ft) 0 m (0 ft) Unit converter kcal/h = kW x 860 Btu/h = kW x 3,412 cfm = m³/min x 35.31 lb = kg / 0.4536 *Above specification data is subject to rounding variation. * Nominal conditions *1, *3 are subject to JIS B8615-1. * Due to continuing improvement, above specification may be subject to change without notice. *4 The values are measured at the rated external static pressure.							

Ref.: Spec_PLFY-P20VLMD-E_1

1. SPECIFICATIONS

R410A Data G6

Model			PLFY-P50VLMD-E	PLFY-P63VLMD-E	PLFY-P80VLMD-E	PLFY-P100VLMD-E	PLFY-P125VLMD-E	
Power source			1-phase 220-240V 50Hz, 1-phase 220-230V 60Hz					
Cooling capacity (Nominal)	*1	kW	5.6	7.1	9.0	11.2	14.0	
	*1	kcal / h	4,800	6,100	7,700	9,600	12,000	
	*1	Btu / h	19,100	24,200	30,700	38,200	47,800	
	*2	kcal / h	5,000	6,300	8,000	10,000	12,500	
	*4	Power input	kW	0.082 / 0.086	0.101 / 0.105	0.147 / 0.156	0.157 / 0.186	0.28 / 0.28
*4	Current input	A	0.41 / 0.43	0.49 / 0.51	0.72 / 0.74	0.75 / 0.88	1.35 / 1.35	
Heating capacity (Nominal)	*3	kW	6.3	8.0	10.0	12.5	16.0	
	*3	kcal / h	5,400	6,900	8,600	10,800	13,800	
	*3	Btu / h	21,500	27,300	34,100	42,700	54,600	
	*4	Power input	kW	0.075 / 0.080	0.094 / 0.099	0.140 / 0.150	0.150 / 0.180	0.27 / 0.27
	*4	Current input	A	0.35 / 0.38	0.43 / 0.46	0.66 / 0.69	0.69 / 0.83	1.33 / 1.33
External finish			Unit : Galvanized					
External dimension H x W x D		mm	290 x 946 x 634			290 x 1,446 x 634		
		in.	11-7/16 x 37-1/4 x 25			11-7/16 x 56-15/16 x 25		
Net weight		kg (lb)	27 (60)	28 (62)	44 (98)	47 (104)	56 (124)	
Decoration panel	Model		CMP-63VLW-C	CMP-63VLW-C	CMP-100VLW-C	CMP-100VLW-C	CMP-125VLW-C	
	External finish		ABS, MUNSELL (6.4Y 8.9/0.4), include Service Panel : Galvanized, MUNSELL (6.4Y 8.9/0.4)					
	Dimension	mm	20 x 1,250 x 710			20 x 1,750 x 710		
	H x W x D	in.	13/16 x49-1/4 x 28			13/16 x 56-15/16 x 28		
	Net Weight	kg (lb)	7.5 (17)			12.5 (28)		
Heat exchanger			Cross fin					
FAN	Type x Quantity		Turbo fan x 1	Turbo fan x 1	Turbo fan x 2	Turbo fan x 2	Sirocco fan x 4	
	External static press.	Pa	0	0	0	0	0	
		mmH ₂ O	0	0	0	0	0	
	Motor type		1-phase induction motor					
	Motor output	kW	0.020 (at 240V)	0.020 (at 240V)	0.020 (at 240V)	0.030 (at 240V)	0.078 x 2 (at 240V)	
	Driving mechanism		Direct-driven by motor					
	Airflow rate	m ³ / min	9.0 - 11.0 - 12.5	10.0 - 13.0 - 15.5	15.5 - 18.5 - 22.0	17.5 - 21.0 - 25.0	24.0 - 27.0 - 30.0 - 33.0	
	(Low-Mid-High)	L / s	150 - 183 - 208	167 - 217 - 258	258 - 308 - 367	292 - 350 - 417	400 - 450 - 500 - 550	
		cfm	318 - 388 - 441	353 - 459 - 547	547 - 653 - 777	618 - 742 - 883	848 - 953 - 1,059 - 1,165	
Sound pressure level (Low-Mid-High) (measured in anechoic room)	*4	dB <A>	31 - 34 - 37 (220, 240V) 32 - 35 - 38 (230V)	32 - 37 - 39 (220, 240V) 33 - 38 - 40 (230V)	33 - 36 - 39 (220, 240V) 34 - 37 - 40 (230V)	36 - 39 - 42 (220, 240V) 37 - 41 - 43 (230V)	40 - 42 - 44 - 46 (220, 240V) 40 - 42 - 44 - 46 (230V)	
Insulation material			Polystyrene foam, Polyethylene foam, Urethane foam					
Air filter			PP honeycomb fabric (long life filter)					
Protection device			Fuse					
Refrigerant control device			LEV					
Connectable outdoor unit			R410A, R407C, R22 CITY MULTI					
Diameter of refrigerant pipe	Liquid (R410A) (R22, R407C)	mm (in.)	ø6.35 (ø1/4) Flare ø9.52 (ø3/8) Flare	ø9.52 (ø3/8) Flare ø9.52 (ø3/8) Flare	ø9.52 (ø3/8) Flare ø9.52 (ø3/8) Flare	ø9.52 (ø3/8) Flare ø9.52 (ø3/8) Flare	ø9.52 (ø3/8) Flare ø9.52 (ø3/8) Flare	
	Gas (R410A) (R22, R407C)	mm (in.)	ø12.7 (ø1/2) Flare ø15.88 (ø5/8) Flare	ø15.88 (ø5/8) Flare ø15.88 (ø5/8) Flare	ø15.88 (ø5/8) Flare ø15.88 (ø5/8) Flare	ø15.88 (ø5/8) Flare ø19.05 (ø3/4) Flare	ø15.88 (ø5/8) Flare ø19.05 (ø3/4) Flare	
	Field drain pipe size		mm (in.)	O.D. 32mm (1-1/4)				
Drawing	External		IU-W275-920	IU-W275-920	IU-W275-920	IU-W275-920	IU-W275-921	
	Wiring		IU-W653-952	IU-W653-952	IU-W653-952	IU-W653-952	IU-W275-927	
	Refrigerant cycle		-	-	-	-	-	
Standard attachment	Document		Installation Manual, Instruction Book					
	Accessory		Drain hose I.D. 32mm (1-1/4) (flexible joint)					
Remark	Optional parts							
	Decoration panel		CMP-63VLW-C	CMP-63VLW-C	CMP-100VLW-C	CMP-100VLW-C	CMP-125VLW-C	
	OA duct flange		PAC-KH11OF	PAC-KH11OF	PAC-KH11OF	PAC-KH11OF	PAC-KH11OF	
Installation			Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.					
Note : *1 Nominal cooling conditions Indoor : 27°CDB/19°CWB (81°FDB/66°FWB) Outdoor : 35°CDB (95°FDB) Pipe length : 7.5 m (24-9/16 ft) Level difference : 0 m (0 ft) *2 Nominal cooling conditions 27°CDB/19.5°CWB (81°FDB/67°FWB) 35°CDB (95°FDB) 5 m (16-3/8 ft) 0 m (0 ft) *3 Nominal heating conditions 20°CDB (68°FDB) 7°CDB/6°CWB (45°FDB/43°FWB) 7.5 m (24-9/16 ft) 0 m (0 ft) Unit converter kcal/h = kW x 860 Btu/h = kW x 3,412 cfm = m³/min x 35.31 lb = kg / 0.4536 * Nominal conditions *1, *3 are subject to JIS B8615-1. * Due to continuing improvement, above specification may be subject to change without notice. *4 The values are measured at the rated external static pressure. *Above specification data is subject to rounding variation.								

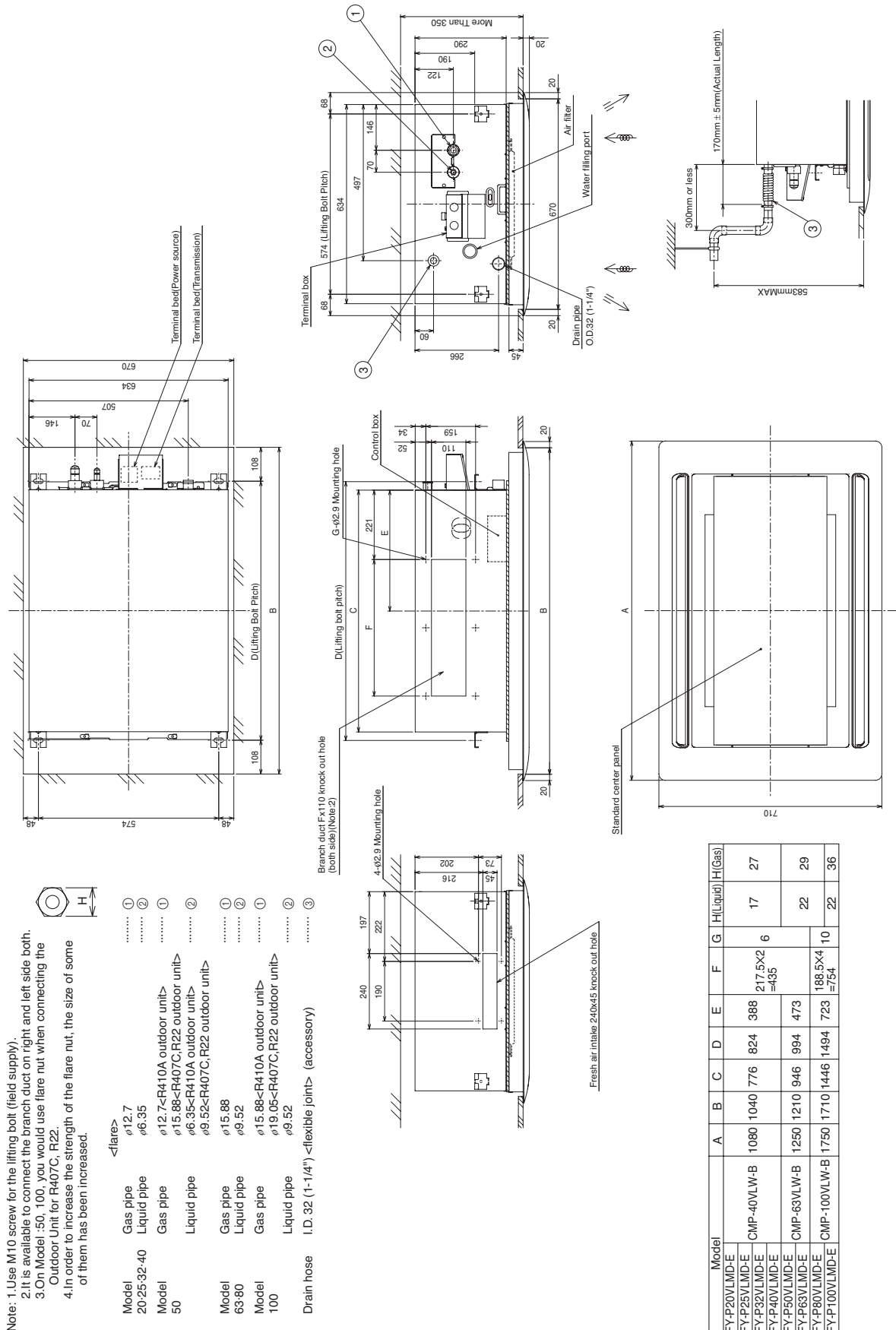
Ref.: Spec. PLY-P20VLMD-E_2

PLFY-P20,25,32,40,50,63,80,100VLMD-E

Drw. : IU-W275-920

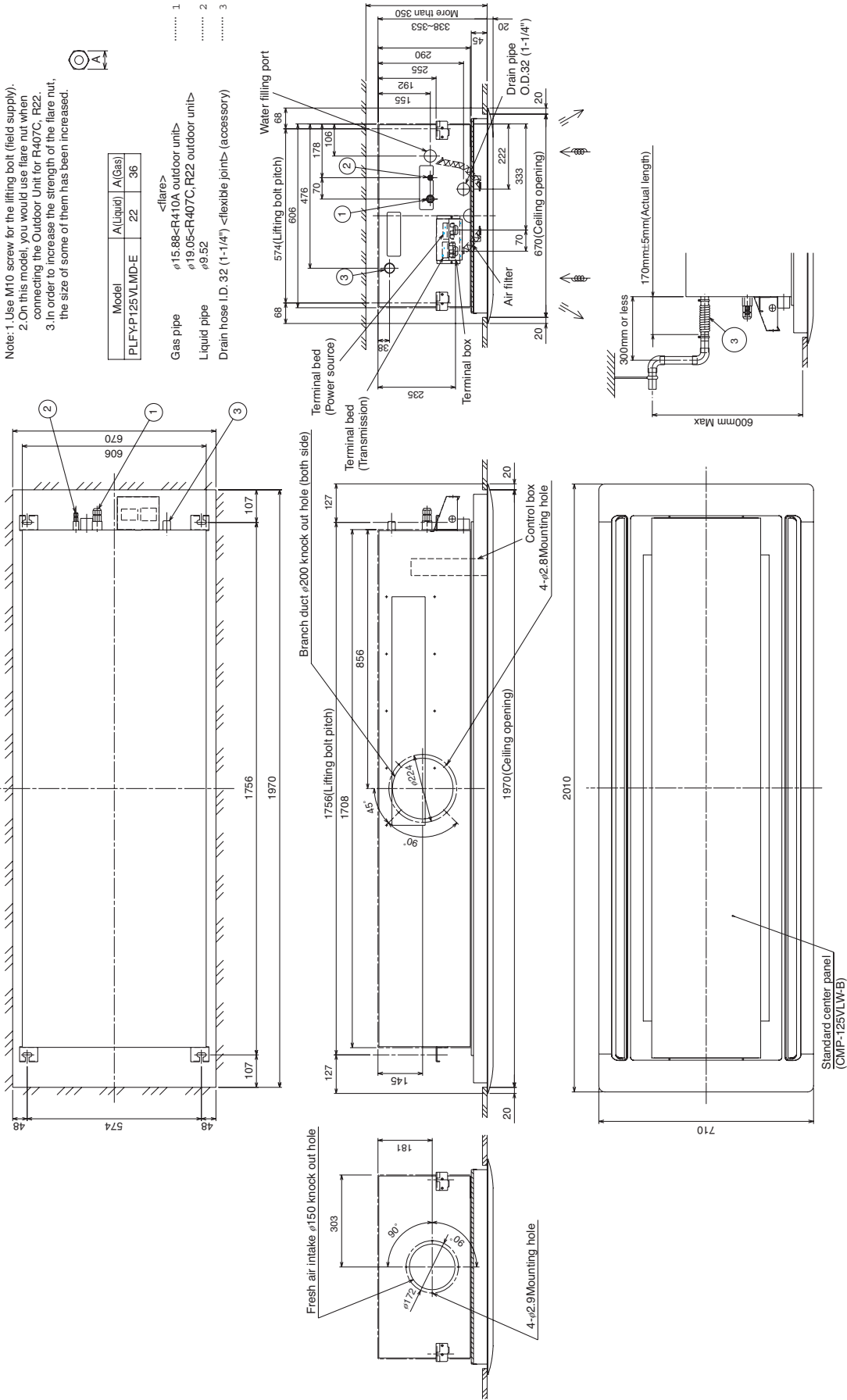
Unit : mm

PLFY



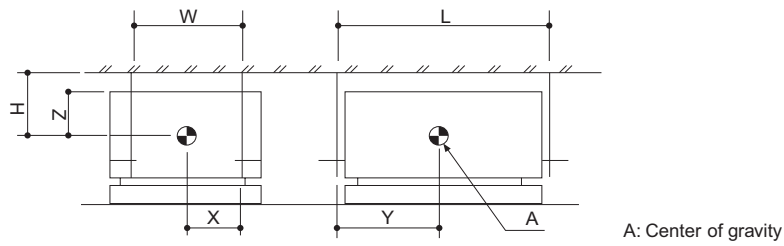
PLFY-P125VLMD-E

Drw. : IU-W275-921
Unit : mm



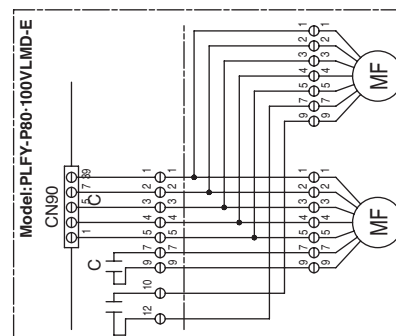
PLY

PLFY-P20,25,32,40,50,63,80,100,125VLMD-E



Model name	(mm)[in]					
	W	L	H	X	Y	Z
PLFY-P20VLMD-E	574 [22-5/8]	824 [32-15/32]	172 [6-25/32]	287 [11-5/16]	370 [14-19/32]	160 [6-5/16]
PLFY-P25VLMD-E	574 [22-5/8]	824 [32-15/32]	172 [6-25/32]	287 [11-5/16]	370 [14-19/32]	160 [6-5/16]
PLFY-P32VLMD-E	574 [22-5/8]	824 [32-15/32]	172 [6-25/32]	287 [11-5/16]	370 [14-19/32]	160 [6-5/16]
PLFY-P40VLMD-E	574 [22-5/8]	824 [32-15/32]	172 [6-25/32]	287 [11-5/16]	370 [14-19/32]	160 [6-5/16]
PLFY-P50VLMD-E	574 [22-5/8]	994 [32-5/32]	172 [6-25/32]	287 [11-5/16]	445 [17-17/32]	160 [6-5/16]
PLFY-P63VLMD-E	574 [22-5/8]	994 [32-5/32]	172 [6-25/32]	287 [11-5/16]	445 [17-17/32]	160 [6-5/16]
PLFY-P80VLMD-E	574 [22-5/8]	1494 [58-27/32]	172 [6-25/32]	287 [11-5/16]	655 [25-13/16]	160 [6-5/16]
PLFY-P100VLMD-E	574 [22-5/8]	1494 [58-27/32]	172 [6-25/32]	287 [11-5/16]	655 [25-13/16]	160 [6-5/16]
PLFY-P125VLMD-E	574 [22-5/8]	1756 [69-5/32]	203 [8]	287 [11-5/16]	758 [29-27/32]	181 [7-5/32]

Drw. : IU-W653-952



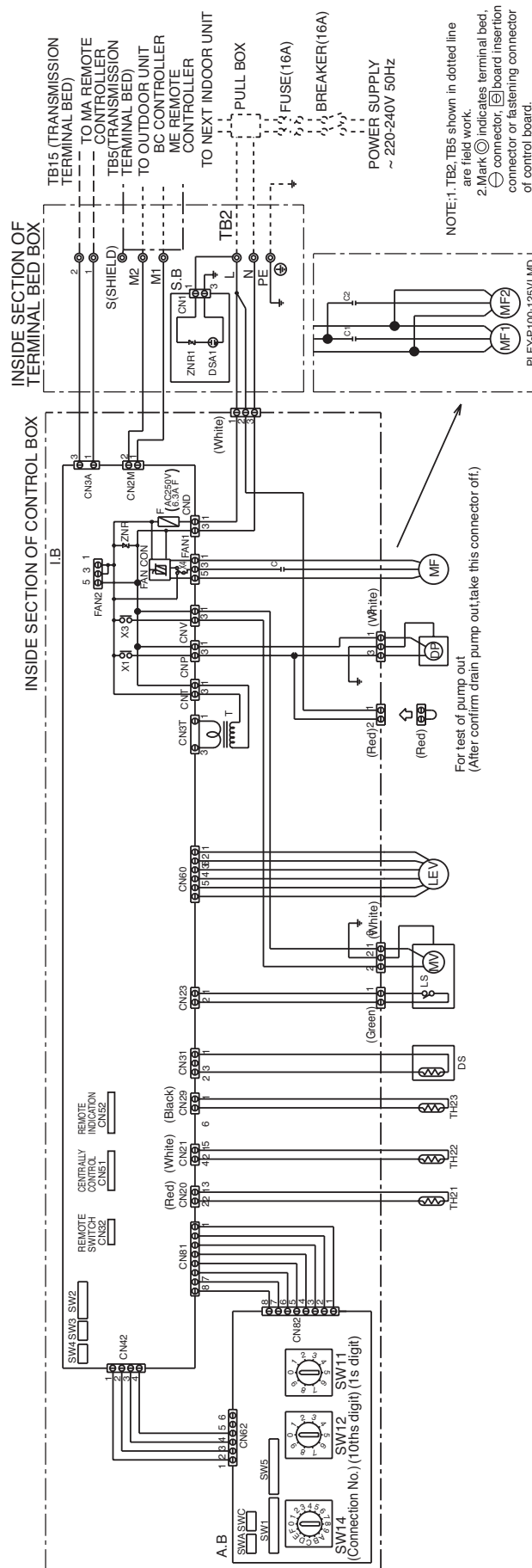
SYMBOL EXPLANATION					
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
MF	Fan motor	CN27	Connector (Damper)	SW11	Switch (1s digit address set)
C	Capacitor(for MF)	CN32	Connector (Centrally control)	SW12	Switch (10ths digit address set)
I.B	Indoor controller board	CN41	Connector (HA terminal-A)	SW14	Switch (connection No.set)
TB2	Power source terminal bed	CN51	Connector (Centrally control)	SW1	Switch (for mode selection 1)
TB5	Transmission terminal bed	CN52	Connector (Remote indication)	SW2	Switch (for capacity code)
TB15	MA Remote controller terminal bed	X01	Aux.relay (Drain pump)	SW3	Switch (for mode selection 2)
F901	Fuse (6.3A/6A)	X04	Aux.relay (L notch:240V)	SW4	Switch (for model selection)
ZNR1,ZNR001	Varistor	X05	Aux.relay (M/L notch:240V/220-230V)	SW5	Switch (for voltage selection)
T	Transformer	X06	Aux.relay (H notch:220-230V)	SW7	Switch (for model selection)
DP	Drain pump	X07	Aux.relay (H/M notch:240V/220-230V)	SW8	Switch (for mode selection 3)
LEV	Electronic linear expan.valve	TH21	Thermistor (inlet temp.detection)	T1~T7	Terminal
DS	Drain sensor	TH22	Thermistor (pipe temp.detection/liquid)		
MS	Motor for vana	TH23	Thermistor (pipe temp.detection/gas)		

4. ELECTRICAL WIRING DIAGRAMS

R410A Data G6

PLFY-125VLMD-E

Drw. : IU-W275-927



SYMBOL EXPLANATION					
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
MF,MF1,MF2	Fan motor	LEV	Electronic linear expan.valve	SW14(A,B)	Switch (connection No.set)
C,C1,C2	Capacitor(for MF,MF1,MF2)	S.B	Surge absorber board	SW1(A,B)	Switch (for mode selection)
I.B	Indoor controller board	LS	Limit switch (MV built in)	SW2(LB)	Switch (for capacity code)
A.B	Address board	MV	Motor for vane (with limit switch)	SW3(LB)	Switch (for mode selection)
TB2	Power source terminal bed	DS	Drain sensor	SW4(LB)	Switch (for model selection)
TB5	Transmission terminal bed	TH21	Thermistor (Inlet temp.detection)	SW5(A,B)	Switch (for voltage selection)
TB15	Transmission terminal bed	TH20	Thermistor (pipe temp detection / liquid)	SW6(A,B)	Switch (option parts)
F	Fuse AC250V 6.3A F	TH23	Thermistor (pipe temp detection / gas)	SWC(A,B)	Switch (option parts)
T	Transformer	SW11(A,B)	Switch (1s digit address set)	X1,X3,X4	Aux.relay
R.P	Transformer	SW17(A,B)	Switch (19s digit address set)		

NOTE: 1. TB2, TB5 shown in dotted line are field work.
2. Mark  indicates terminal bed,  connector,  board insertion connector or fastening connector of control board.

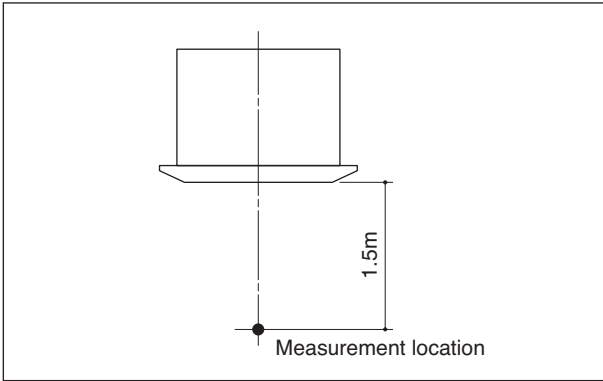
For test of pump out
After confirm drain pump out,take this connector off.)

5. SOUND LEVELS

R410A Data G6

5-1. Sound levels

PLFY-P-VLMD-E



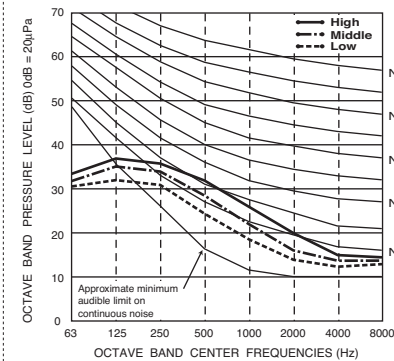
Sound level at anechoic room : Low-Mid-High

	Sound level dB (A)	
	220,240V	230V
PLFY-P20VLMD-E	27-30-33	28-31-34
PLFY-P25VLMD-E		
PLFY-P32VLMD-E		
PLFY-P40VLMD-E	29-33-36	30-34-37
PLFY-P50VLMD-E	31-34-37	32-35-38
PLFY-P63VLMD-E	32-37-39	33-38-40
PLFY-P80VLMD-E	33-36-39	34-37-40
PLFY-P100VLMD-E	36-39-42	37-41-43
PLFY-P125VLMD-E	40-42-44-46	

5-2. NC curves

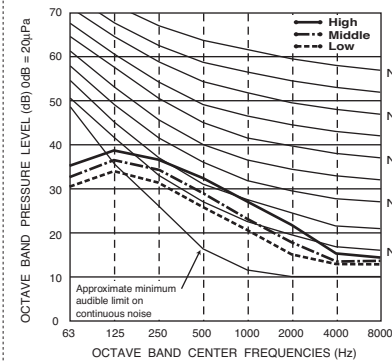
PLFY-P20,25VLMD-E

External static pressure : 0Pa
Power source : 220,240V, 50/60Hz



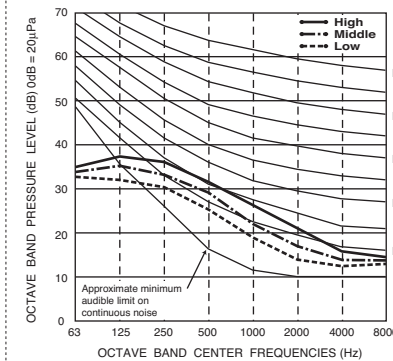
PLFY-P20,25VLMD-E

External static pressure : 0Pa
Power source : 230V, 50/60Hz



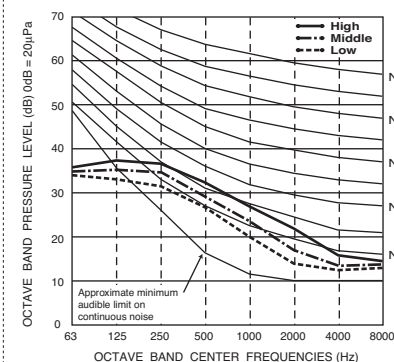
PLFY-P32VLMD-E

External static pressure : 0Pa
Power source : 220,240V, 50/60Hz



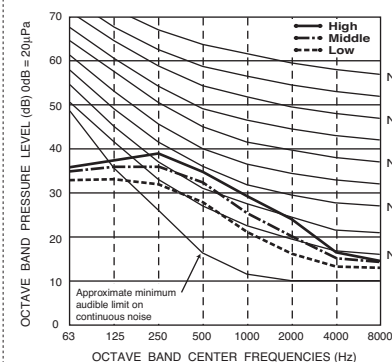
PLFY-P32VLMD-E

External static pressure : 0Pa
Power source : 230V, 50/60Hz



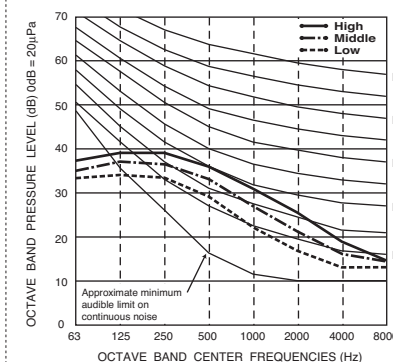
PLFY-P40VLMD-E

External static pressure : 0Pa
Power source : 220,240V, 50/60Hz



PLFY-P40VLMD-E

External static pressure : 0Pa
Power source : 230V, 50/60Hz

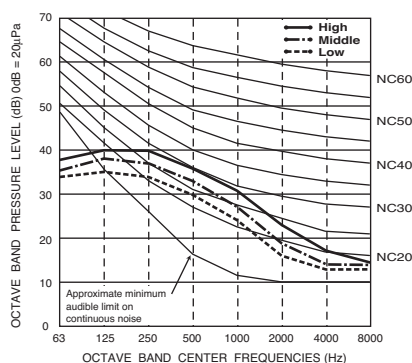


5-2. NC curves

PLFY-P50VLM-D-E

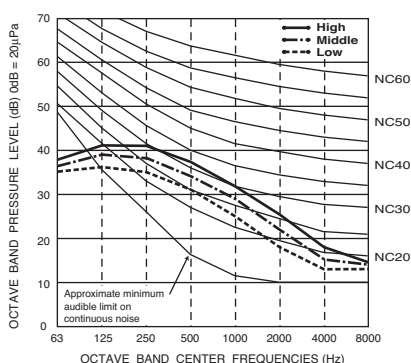
External static pressure : 0Pa

Power source : 220,240V, 50/60Hz

**PLFY-P50VLM-D-E**

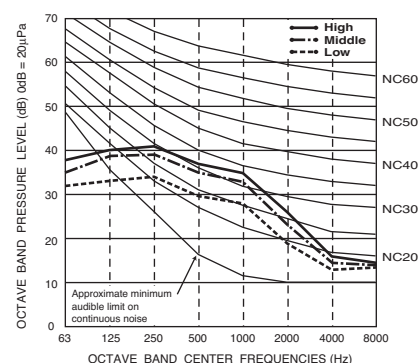
External static pressure : 0Pa

Power source : 230V, 50/60Hz

**PLFY-P63VLM-D-E**

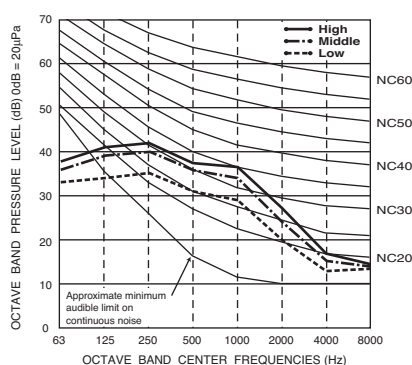
External static pressure : 0Pa

Power source : 220,240V, 50/60Hz

**PLFY-P63VLM-D-E**

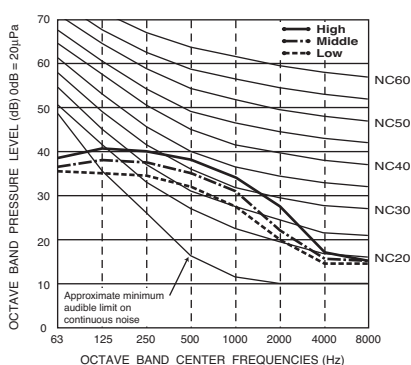
External static pressure : 0Pa

Power source : 230V, 50/60Hz

**PLFY-P80VLM-D-E**

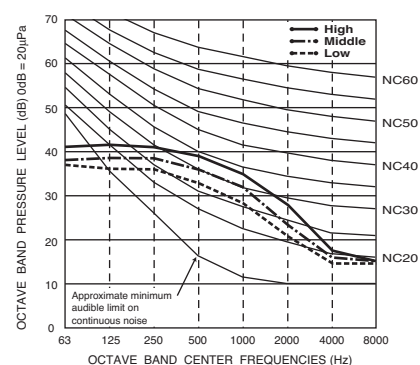
External static pressure : 0Pa

Power source : 220,240V, 50/60Hz

**PLFY-P80VLM-D-E**

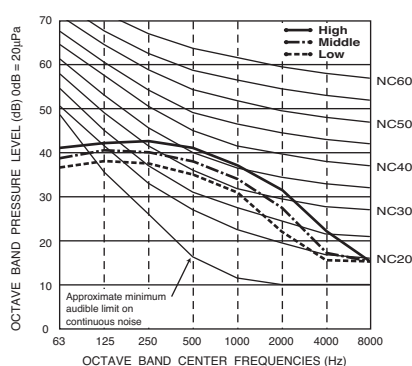
External static pressure : 0Pa

Power source : 230V, 50/60Hz

**PLFY-P100VLM-D-E**

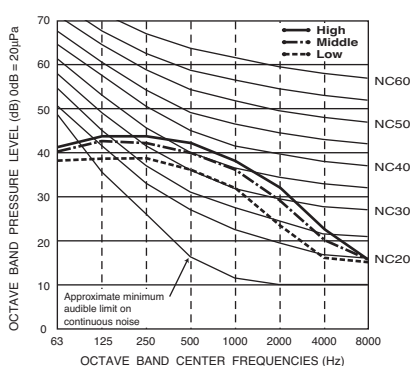
External static pressure : 0Pa

Power source : 220,240V, 50/60Hz

**PLFY-P100VLM-D-E**

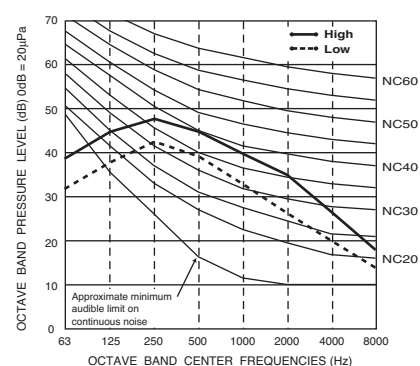
External static pressure : 0Pa

Power source : 230V, 50/60Hz

**PLFY-P125VLM-D-E**

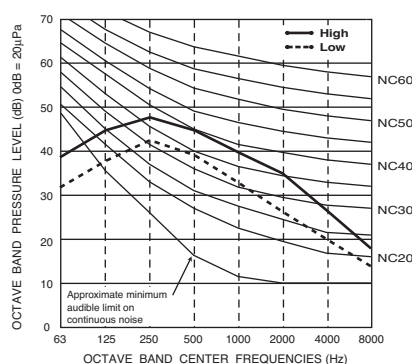
External static pressure : 0Pa

Power source : 220,240V, 50/60Hz

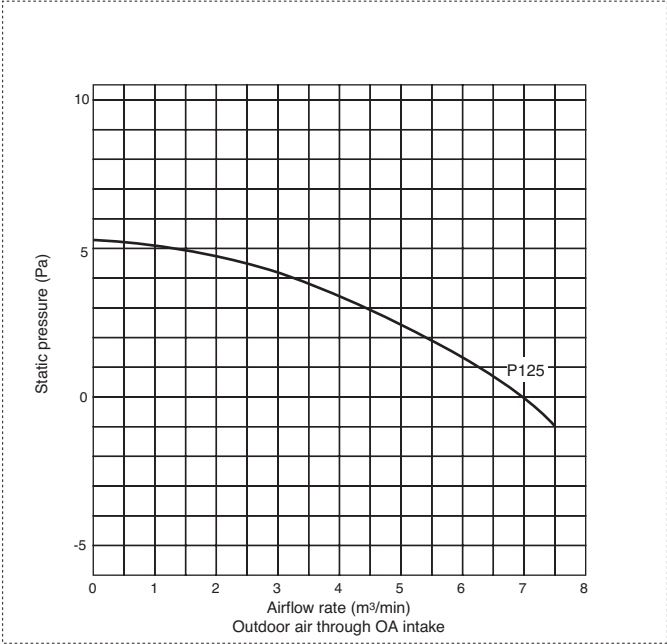
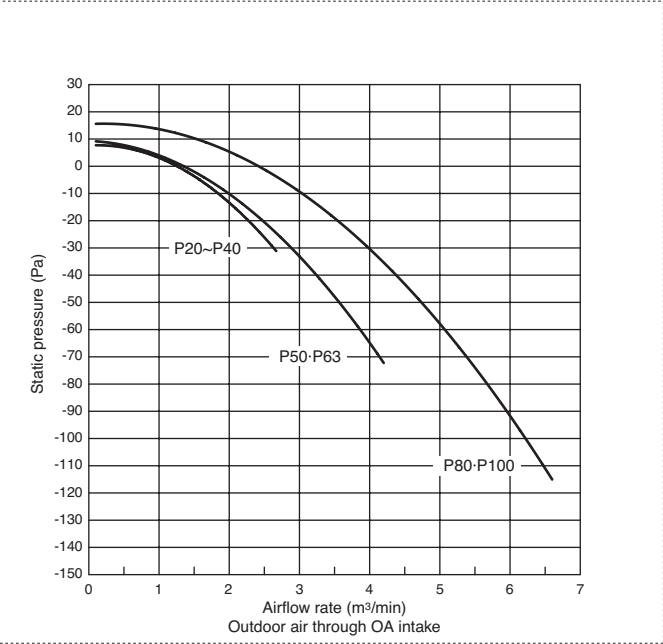
**PLFY-P125VLM-D-E**

External static pressure : 0Pa

Power source : 230V, 50/60Hz



5-3. OA Intake-static pressure curves



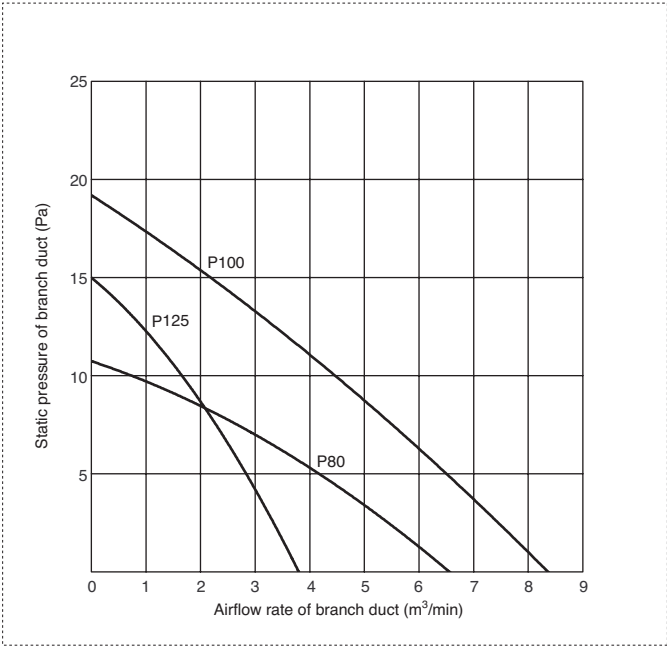
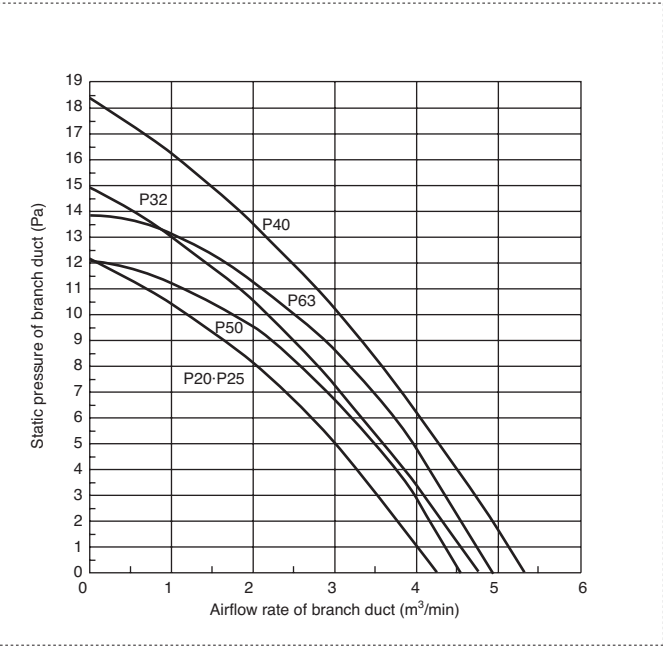
Please confirm that inlet-air temperature (which is mixed with outdoor air) is in the following operating temperature range.

PLFY-P-VLMD-E : Operating temperature range

Mode	Temperature range of inlet air
Cooling	15°C~24°C(Wet bulb)
Dry	
Heating	15°C~27°C(Dry bulb)

*Relative humidity range is 30~80%.

5-4. Branch duct Discharge-static pressure curves



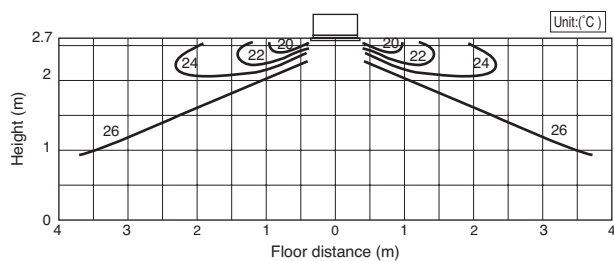
6-1. Temperature distributions

<Cooling mode>

Airflow angle : Horizontal

Room temp.: 27°C

Airflow rate : High

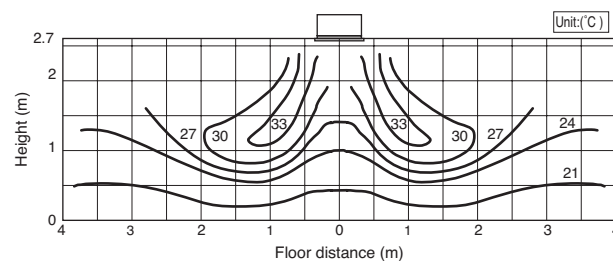


<Heating mode>

Airflow angle : Downward

Room temp.: 20°C

Airflow rate : High



Note : These figures show typical temperature distributions in the conditions above. In the actual installation, they may differ from these figures under the influence of air temperature conditions, ceiling height, cooling/heating load, obstacles, etc.

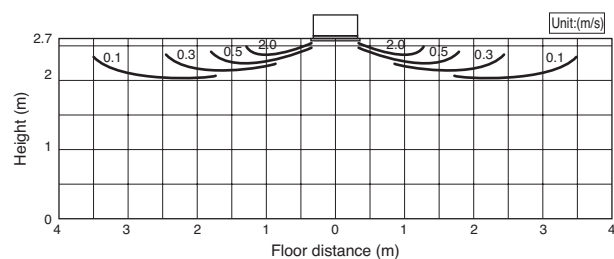
6-2. Airflow distributions

<Cooling mode>

Airflow angle : Horizontal

Room temp.: 27°C

Airflow rate : High

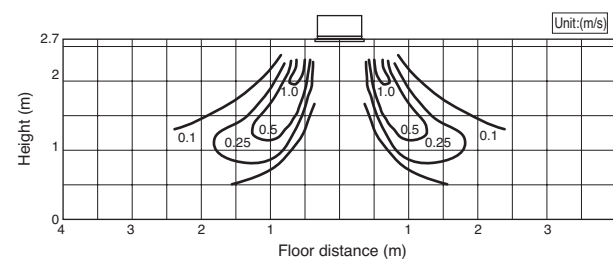


<Heating mode>

Airflow angle : Downward

Room temp.: 20°C

Airflow rate : High

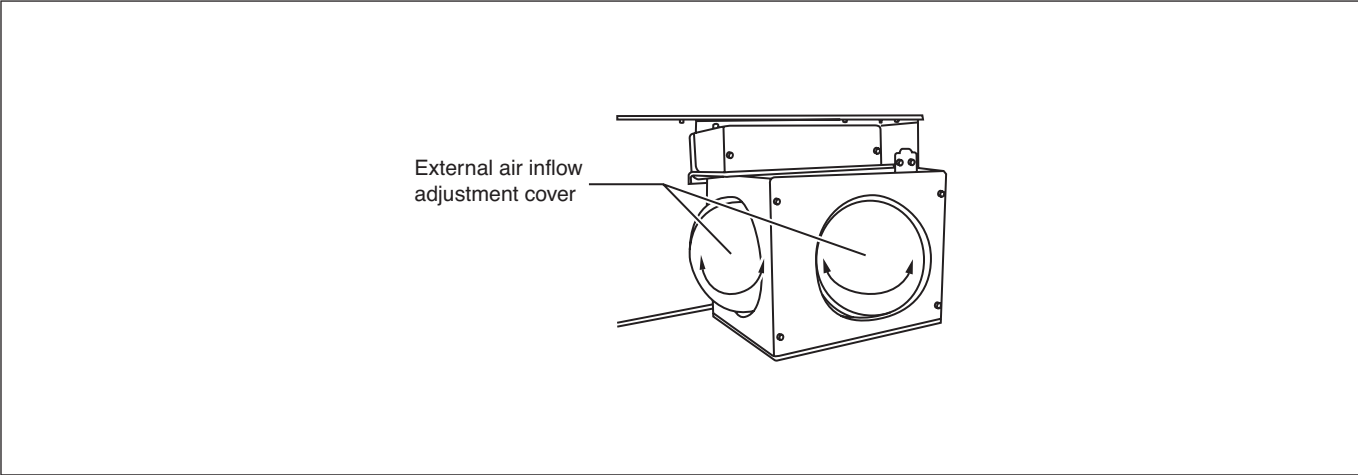


Note : These figures show typical airflow distributions in the conditions above. In the actual installation, they may differ from these figures under the influence of air temperature conditions, ceiling height, cooling/heating load, obstacles, etc.

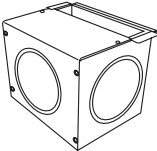
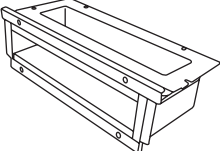
■ Optional parts line up for the Indoor unit

	OA duct flange
PLFY-P-VLMD-E	PAC-KH11OF

● PLFY-P-VLMD-E



■ OA duct flange PAC-KH11OF for PLFY-P-VLMD-E

OA duct flange PAC-KH11OF makes outside fresh air ducting to the Indoor unit easier.			
Material: Galvanized steel plate, with insulation sheet adhered.			
Item	① External air intake ducting	② Ducting flange	③ PTT screws (4×10)
Quantity	1	1	10 (two spares)
Shape			

Detailed installation information should be referred to its Installation Manual (WT03833X06)